

COMBINED DECLARATION FOR PATENT APPLICATION AND POWER OF ATTORNEYU.S. DEPARTMENT OF COMMERCE
Patent and Trademark Office

ATTORNEY DOCKET NO.: 051252-5246

As a below named inventor, We hereby declare that:

My residence, post office address and citizenship are as stated below next to my name,

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

PUNCH TOOL FOR ANGLED ORIFICE

the specification of which:

- is attached hereto; or
- was filed as United States application Serial No. on _____ and was amended on _____ (if applicable); or
- was filed as PCT international application Number _____ on _____ and was amended under PCT Article 19 on _____ (if applicable).

We hereby state that We have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

We acknowledge the duty to disclose to the U.S. Patent and Trademark Office information which is material to the patentability of claims presented in this application in accordance with Title 37, Code of Federal Regulations, §1.56.

We hereby claim foreign priority benefits under Title 35, United States Code, §119(a)-(d) or §365(b) of any foreign application(s) for patent or inventor's certificate or §365(a) of any PCT international application(s) designating at least one country other than the United States of America listed below and have also identified below any foreign application(s) for patent or inventor's certificate or any PCT international application(s) designating at least one country other than the United States of America filed by me on the same subject matter having a filing date before that of the application(s) of which priority is claimed:

PRIOR FOREIGN APPLICATIONS			
COUNTRY (if PCT, indicate "PCT")	APPLICATION NUMBER	DATE OF FILING (day, month, year)	PRIORITY CLAIMED
			<input type="checkbox"/> Yes <input type="checkbox"/> No
			<input type="checkbox"/> Yes <input type="checkbox"/> No

Combined Declaration For Patent Application and Power of Attorney - (Continued)
 (includes Reference to PCT International Applications)

ATTORNEY DOCKET NO.: 051252-5246

We hereby claim the benefits under Title 35, United States Code §119(e) of any United States provisional application(s) listed below.

U.S. PROVISIONAL APPLICATIONS

U.S. PROVISIONAL APPLICATION NO.	U.S. FILING DATE

We hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) or §365(c) of any PCT international application(s) designating the United States of America that is/are listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in that/those prior application(s) in the manner provided by the first paragraph of Title 35, United States Code, §112, We acknowledge the duty to disclose to the U.S. Patent and Trademark Office all information known to me to be material to the patentability of claims presented in this application in accordance with Title 37, Code of Federal Regulations, §1.56 which became available between the filing date of the prior application(s) and the national or PCT international filing date of this application:

PRIOR U.S. APPLICATIONS FOR BENEFIT

U.S. APPLICATIONS		STATUS		
U.S. APPLICATION NO.	U.S. FILING DATE	PATENTED	PENDING	ABANDONED

PCT INTERNATIONAL APPLICATIONS DESIGNATING THE U.S. FOR BENEFIT

INTERNATIONAL APPLICATION NO.	INTERNATIONAL FILING DATE

POWER OF ATTORNEY: As a named inventor, I hereby appoint the registered practitioners of Siemens Corporation listed below and the registered practitioners of Morgan, Lewis & Bockius LLP included in the Customer Number provided below to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith. All correspondence should be addressed to that Customer Number.

ADEL A. AHMED REG. NO. 29,606	I. MARC ASPERAS REG. NO. 37,274	STANTON C. BRADEN REG. NO. 32,556	JOSEPH S. CODISPOTI REG. NO. 31,819
LAWRENCE C. EDELMAN REG. NO. 29,299	MARK H. JAY REG. NO. 27,507	ROSA S. KIM REG. NO. 39,728	PETER A. LUCCARELLI, JR. REG. NO. 29,750
JEFFREY P. MORRIS REG. NO. 25,307	PASQUALE MUSACCHIO REG. NO. 36,876	DONALD B. PASCHBURG REG. NO. 33,753	LAURA M. SLENZAK REG. NO. 35,363
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ROBERT A. WHITMAN REG. NO. 36,966	IRA. LEE ZEBRAK REG. NO. 31,147	RASHMI S. RAJ REG. NO. 50,500	

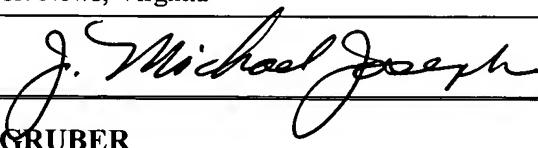
Customer Number: 009629

Direct Telephone Calls To: **David W. Laub (Reg. 38,708)** **or** **Khoi Q. Ta (Reg. No. 47,300)**
 (name and telephone number) **(202) 739-5282** **(202) 739-5203**

Combined Declaration For Patent Application and Power of Attorney - (Continued)
 (includes Reference to PCT International Applications)

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We hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

FULL NAME OF SOLE OR FIRST INVENTOR	J. Michael JOSEPH	
POST OFFICE ADDRESS	706 Ninebark Ct. Newport News, Virginia 23608	COUNTRY OF CITIZENSHIP U.S.A.
RESIDENCE	Newport News, Virginia	
FIRST OR SOLE INVENTOR'S SIGNATURE		DATE <u>3/05/04</u>
FULL NAME OF SECOND INVENTOR	Sam GRUBER	
POST OFFICE ADDRESS	1603 Burtner Road Natrona Heights, Pennsylvania 15065	COUNTRY OF CITIZENSHIP U.S.A.
RESIDENCE	Natrona Heights, Pennsylvania	
SECOND INVENTOR'S SIGNATURE		
FULL NAME OF THIRD INVENTOR		
POST OFFICE ADDRESS		
RESIDENCE		
THIRD INVENTOR'S SIGNATURE		
FULL NAME OF FOURTH INVENTOR		
POST OFFICE ADDRESS		
RESIDENCE		
FOURTH INVENTOR'S SIGNATURE		

Listing of Inventors Continued on Attached Page(s) No Yes

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RESIDENCE	Newport News, Virginia	
FIRST OR SOLE INVENTOR'S SIGNATURE		
FULL NAME OF SECOND INVENTOR	Sam GRUBER	
POST OFFICE ADDRESS	1603 Burtner Road Natrona Heights, Pennsylvania 15065	COUNTRY OF CITIZENSHIP U.S.A.
RESIDENCE	Natrona Heights, Pennsylvania	
SECOND INVENTOR'S SIGNATURE	<i>Samuel A. Gruber</i>	DATE MAR. 8-04
FULL NAME OF THIRD INVENTOR		
POST OFFICE ADDRESS		
RESIDENCE		
THIRD INVENTOR'S SIGNATURE		
FULL NAME OF FOURTH INVENTOR		
POST OFFICE ADDRESS		
RESIDENCE		
FOURTH INVENTOR'S SIGNATURE		

Listing of Inventors Continued on Attached Page(s) No Yes